

- 1** Remove the wheel from the vehicle. Remove the valve stem to deflate the tire. Break only the inside bead of the tire.



- 2** Place the wheel on to the base post of the Truck Machine. Install the bars as shown with the pins.



- 3** Place the hoop over the wheel, with the vertical bars on either side of the center plate. Place the jack on to the center plate and make sure it is positioned so that the handle is accessible.



- 4** and slide the other unit down the vertical bars to the lowest position possible, and locking it in to place. Pump the jack until the wheel is properly compressed.



- 5** Next, determine the size of safety band you will need. This sizing key shows that the wheel well is 88mm in width, and we know the wheel is a 22.5" wheel, so our part number is 22.5/88.



- 6** Place the safety band on to the wheel by putting one end into the wheel well and rotating the band into place.



7 Using the fixing bolt provided, make sure that the nuts are all the way to the ends of the bolts, and the rollers are installed on the fixing bolt with the indented sides facing out. Make sure that the rollers fall into place snugly in the ends of the band.



8 Connect the two ends of the safety band with the fixing bolt. Tighten the bolt with a 6mm allen wrench. Hold the the band in place over the wheel well while you tighten the fixing bolt. Be sure that the gap created by the fixing bolt is centered around the valve stem.



9 Tighten the bolts to exactly 10 Lbs of torque.



10 Lubricate the band and remove the wheel from the Truck Machine. Air up the tire as normal.



11 Clean a small area next to the valve stem and apply the chrome wheel sticker.



12 A rebalance of the wheel is not necessary, however we recommend that used vehicles be rebalanced anyway. Put the customer care kit into the vehicle glove box or with the spare tire.

